

Importance of DPF Monitoring Systems

CPK Automotive GmbH & Co. KG

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Agenda

- Company Information
- Basics about the DPF-Monitoring
- Retrofit Situation in IRAN
- Projects and Best Available Technologies in DPF-Monitoring
- Conclusions



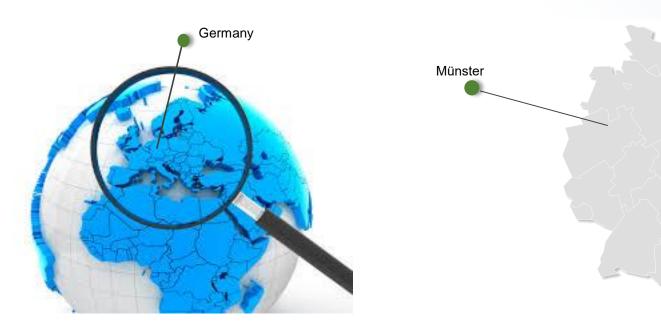


About CPK Automotive

- Founded in 1966 in Muenster, northern Germany
- Since 1999: development and sales of systems and components for diesel exhaust aftertreatment
- Experience in DPF-Monitoring: more than 200.000 Dataloggers & related products in the OEM and Retrofit Applications worldwide

Berlin

Munich





About CPK Automotive

- Since October 2013 member of the HEINZMANN Group
- Market Leader in DPF-monitoring → global presence: EUROPE, IRAN, CHINA, SE Asia, AUSTRALIA, USA; Canada, South America





VERT About CPK Automotive

Monitoring, Logging and Controlling of Exhaust Gas aftertreatment systems























Why DPF-Monitoring Systems?

- Mostly required by law
- To avoid damages of the DPF/SCR System
- To avoid damages to the engine
- To assure the availability of the retrofitted machine
- To gather maintenance information
- To get data for (warranty) claims

In addition:

To measure the raw exhaust data for the research purposes





Why DPF-Monitoring Systems?

Failures of overheating (lack of monitoring)













Steps to a successful EAT Implementation

1. Type Approval to achieve a regulation minimum

2. OBD (Monitoring)

data logging & data handling

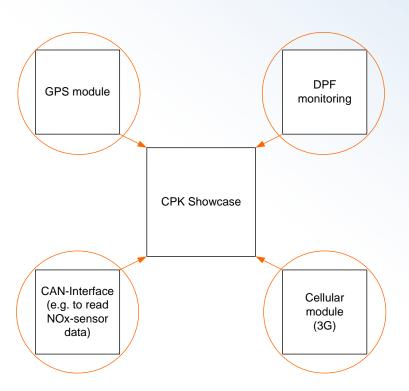
- 3. Manufacturing Conformity
- 4. In use compliance
- 5. Periodic Testing Intervals (PTI)





Datalogging and Datahandling The purpose of a datalogger/remote control system

- Measuring and logging:
- Temperature upstream DPF
- Pressure upstream DPF
- o RPM
- → In order to detect filter blockings!
- Logging GPS position
- Data-upload via cellular module
- Send alarm SMS





Monitoring Solutions

- Professional installation for efficiently working DPF/SCR solutions with project partners
- System functionalities:
- Backpressure
- Exhaust Temperature
- Vehicle's status
- RPM
- Vehicle's position via GPS
- NOx- emission values (optional)
- Online-Data at any time
- Real-time reporting, if needed
- Certificate requirements!





Retrofit Experiences in IRAN

- DPF Feasability Project in progress (Tehran) from 2014-presence
- 1st DPF Retrofit Project in Iran (150x OM 547 Mercedes Benz Engines) in progress
- Durability test for OEM Section
 - Saipa Diesel
 - Iran Khodro (planned)
 - Mitsubishi Mayan Fuso MD (PEMS)







Retrofit Experiences in IRAN



1st DPF Retrofit Feasability Study Project Tehran Bus Company



Mitsubishi Mayan Fuso MD (PEMS)





Future Pilot Projects (e.g. Isfahan)



RemCo II pilot installation Off-Road









Our Worldwide Emission Monitoring Experiences

- ➤ IRAN: more than 6.000 vehicles monitored (mostly OEM), CPK works together with the ASA Co. in advisory role for the Teheran Retrofit Projects
- CHINA: Particulate control evaluation on retrofitted buses & HD trucks in Xiamen, Nanjing, Beijing, Langfang, Shenzhen, Shanghai...

USA / Canada:

- o in total more than 20.000 CPK-Systems installed
- California: CARB Non-Road "Showcase installation": several 100 vehicles
- Europe: many projects in several countries (in total more than 60.000 CPK-Systems installed)
- Australia: several hundred installations in the underground mining business



South America: several pilot test projects in Colombia, Peru, Chile...



CARB Remote Monitoring Project



- Showcase-Project to demonstrate retrofit performance and durability on off-road equipment in support of Diesel Risk Reduction Plan
- Hundreds of vehicles retrofitted with DPF exhaust after-treatment devices on full range of off-road vehicles
- Remote Data Loggers installed on off-road heavy duty construction equipment monitoring and recording multiple engine parameters from the engine's electronic control unit
- Data was transmitted directly to CARB staff in El Monte, CA





Successful Retrofit Program - Education and Record Keeping

- Before installation: Technical Workshop on DPF-Retrofit for on-road and off-road applications is highly recommended
- Instructions about the onboard control and monitoring
- The detailed test report for each vehicle at the end of project











ERT® Data Evaluation and Overview



Document Number: DPF2015091/1 Date: 13/Aug/2015

Temperature, Pressure and Engine Speed Overview

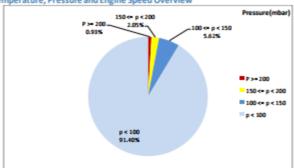


Figure 1- Pressure distribution over the working hours

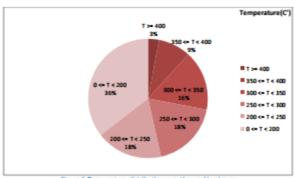
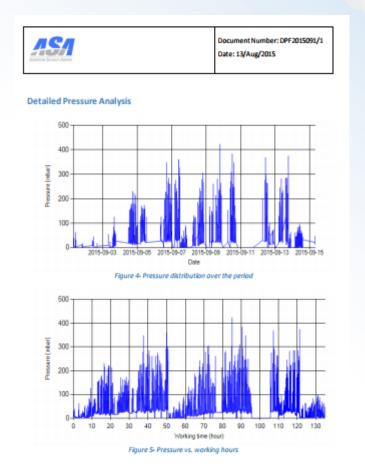


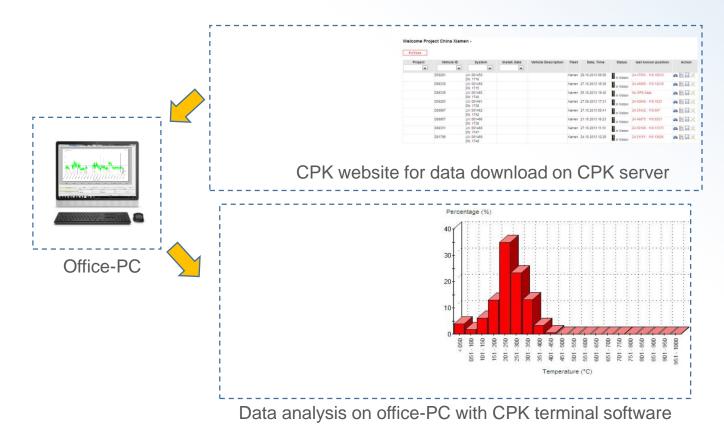
Figure 2-Temperature distribution over the working hours







Data Analysis Overview





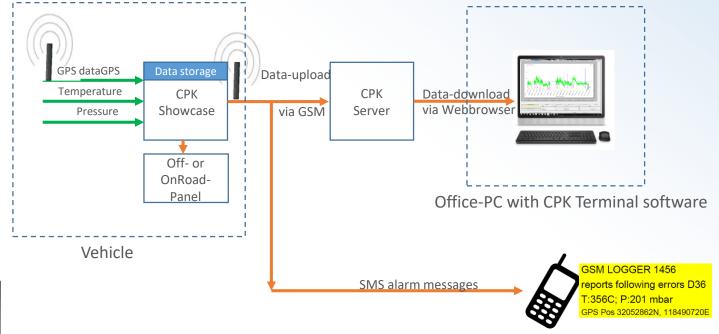


Online Data Evaluation, Monitoring & Transfer – Standard Solution

Overview data handling



CPK Showcase system with cellular module and SIM card







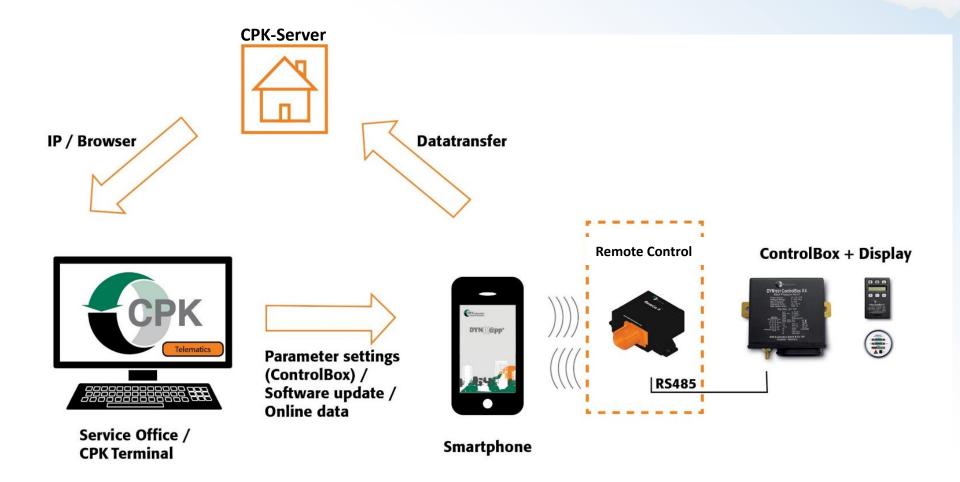
On-Road Panel

Predefined cellphone numbers





Online Data Evaluation, Monitoring & Transfer – Smartphone Solutions





















THANK YOU FOR YOUR ATTENTION!



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